

Volvo TAD1344GE	CGT Stamford HCI 444	Generator Model: <b>BCV 440-50 E2</b>
--------------------	-------------------------	--

50 Hz	3-Phase	Power Factor Cos $\Phi$ = 0.8	Emissions Certification Euro Stage 2
-------	---------	----------------------------------	---

RATINGS	PRIME POWER (PRP)		STANDBY POWER (LTP)		
	kVA	kWe	kVA	kWe	Amps
Voltage					
440/254	<b>400</b>	320	440	352	577
415/240	<b>400</b>	320	440	352	612
380/220	<b>400</b>	320	435	348	661

#### Definition of Ratings & Reference Conditions

**Prime Power (PRP)** is the nominal output continuously available, where the average load (variable) does not exceed 70% of the prime power rating. 10% overload is available for a maximum of 1 hour in 12 hours of operation.

**Standby Power (LTP)** is the maximum output available, for up to 500 hours per year, where the average load does not exceed 70% of the standby power rating. No overload is available.

**Standard Reference Conditions:** air inlet temperature 25°C (77°F), barometric pressure 100kPa, [110m (361ft) altitude], 30% relative humidity.

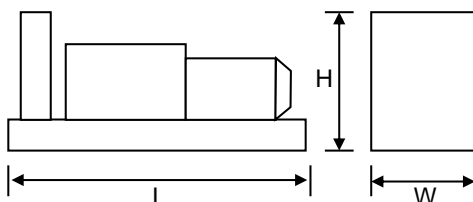
**Note:** The above ratings may be subject to derate at different operating conditions. Please see the Derate Guidelines on the Broadcrown website.

All power ratings and reference conditions in accordance with ISO 8528-1 and ISO 3046-1.



#### Key Features:

- Water cooled Volvo diesel engine with ECU/CANBus
- Single bearing CGT Stamford alternator
- Radiator with pressure cap and drain point
- Fully guarded engine-driven fan
- Fully welded steel skid base with lifting points
- Integral fuel tank with filler cap and gauge
- Heavy duty rubber anti-vibration mountings
- 24V starter batteries and connecting cables
- Separate engine-driven battery charging alternator
- Spin on oil and fuel filters and dry type air filter element
- Industrial silencer (15dBA reduction) supplied loose
- Auto Start control system with digital instrumentation
- Main line circuit breaker
- Factory Test Certificate
- Operation & Maintenance Manual
- Wide range of optional extra features available



#### Overall Dimensions & Weights - Open Set

Length (L) = 3350mm  
Width (W) = 1140mm  
Height (H) = 2030mm

Dry Weight (inc oil) = 3693kg  
Operating Weight = 4277kg

Overall dBA	Typical Open Generator Sound Pressure Level at 1m, Free Field (dB)							
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
103	91	93	95	98	99	96	92	87

All specifications and design are subject to change without notice

**ENGINE & COOLING SYSTEM**
**VOLVO TAD1344GE**

	SI Units	PRIME	STANDBY	
Performance	Engine Speed	r/min 1500		
	Gross Power	364	399	
	Fan Power	11	11	
	Net Power	353	388	
	Emissions Certification	EU Stage 2		
	Altitude Capability	m	2000	2000
General	Cylinders / Type	6 cyl / Inline / 4-stroke		
	Aspiration / Charge Cooling	Turbocharged / Air to Air		
	Governing / Engine Management	Electronic Governor / ECU / CANBus		
	Bore / Stroke	mm 131 / 158		
	Cubic Capacity	litres 12.78		
	BMEP	kPa	2279	2498
Fuel	Fuel Consumption at 100% Power	litres/h	82.8	91.2
	Fuel Consumption at 75% Power	litres/h	63.0	69.5
	Fuel Consumption at 50% Power	litres/h	42.7	46.5
	Total fuel flow	litres/h	120	
	Standard Fuel Tank Capacity	litres	582	
Air	Engine Air Flow	m <sup>3</sup> /s	0.5	0.467
	Maximum Air Intake Restriction (used filter)	kPa	5	
Exhaust	Exhaust Gas Flow	m <sup>3</sup> /s	1.058	1.13
	Exhaust Gas Temperature	°C	440	465
	Maximum Exhaust Back Pressure	kPa	9	
	Typical Exhaust Pipe Diameter	mm	200	
Cooling	Radiator Cooling Air Flow	m <sup>3</sup> /s	4.9	
	Max Restriction to Cooling Air Flow	Pa	280	
	Max Radiator Air-On Temperature	°C	50	
	Maximum Coolant Temperature	°C	107	
	Coolant Capacity - Engine Only	litres	20	
	Total Coolant Capacity	litres	44	
Oil	Total Oil Capacity incl Filters	litres	36	
	Typical Oil Pressure at Rated Speed	kPa	400	
	Typical Oil Consumption (>250hrs Operation)	litres/h	0.22	
Thermal	Heat Rejection to Engine Cooling Water	kW	143	155
	Heat Rejection to Charge Cooler	kW	64	77
	Heat Radiated From Engine (Typical)	kW	13	13
Elec	Electrical System Voltage	V	24	
	Battery Type		2 (series) 656	
	Battery Capacity SAE CCA	A	810	

**ALTERNATOR**
**CGT STAMFORD HCI 444**

	SI Units	PRIME	STANDBY	
General Data	Manufacturer	Cummins Generator Technologies - STAMFORD		
	Model (may vary with voltage)	HCI 444 F	HCI 444 F	
	Operating Temperature	°C	40	27
	Coupling / No. of Bearings		Direct / Single Bearing	
	Phase / Poles / Winding Type		3-Phase / 4-Pole / Winding 311	
	Power Factor		Cos $\Phi$ = 0.8	
	Excitation		Self Excited	
	Insulation System		Class H	
	AVR Type		AS 440	
	Voltage Regulation		± 1.0%	

All specifications and design are subject to change without notice

**STANDARD CONTROL SYSTEM****BC 7310 Digital Auto Start**

The standard control system for this model is **BC 7310** (photo), based on the Deep Sea Electronics DSE7310 Digital Auto Start controller.

This provides for the manual and automatic remote start of the generator, together with full CANBus implementation for the control and protection of the engine via the ECU. LCD digital display of :

- Coolant temperature with high temperature alarm and shutdown
- Oil pressure with low pressure alarm and shutdown
- Oil temperature, engine operating hours, battery charge volts and amps
- Volts, with Under/Over Volts protection
- Amps, with Over Current protection
- Frequency, kW, kVA, Power Factor

Also featuring :

- Full RS485 Telemetry implementation
- Automatic cool-down timer function
- Emergency Stop button
- Ample auxiliary inputs/outputs for optional features
- Optional (shown) - battery charger and door mounted illuminated switch.

**CONTROL SYSTEM OPTIONS**

The **BC 7320** control system (just the DSE7320 module is shown here) has an identical feature set to the BC 7310 but with the addition of full AMF functionality with integrated mains monitoring.



Finally, **BC 7510 & BC 7520** control systems provide the same features as BC 7310 & BC 7320 respectively, plus :

- BC 7510 - Set-to-Set Synchronisation
- BC 7520 - Single Set-to-Mains Supply Synchronisation with integrated mains monitoring

For Multi Set-to-Mains synchronisation, each set requires BC 7510 with the addition of one mains monitoring panel **BC 7560** (not illustrated). See the Synchronisation Guidelines for further details.

All designs and specifications subject to change without notice

**OPTIONAL ACOUSTIC ENCLOSURE**
**Canopy 5R**

The optional acoustic enclosure for this model is **Canopy 5R**, suitable for operation in harsh outdoor environments whilst providing excellent security and acoustic performance. The steel canopy is of fully welded construction with a two-pack polyurethane egg-shell finish in RAL9001 white. The baseframe is finished in RAL9005 satin finish black.

Acoustically, the canopy is designed to meet the requirements of EU Legislation 2000/14/EC, achieved by extensive use of rock wool and perforated zinc steel lining, together with efficient management of cooling air. Exhaust noise is minimised by a unique high performance exhaust silencer, mounted within the baseframe.

A steel fuel tank with filler, gauge and accessory points, is integrated within the baseframe. Alternatively, a bund with separate fuel tank can be provided where this is required.

Other key features include :

- Side-opening doors with retainers for good service access
- Control panel viewing window
- External service access panels
- Heavy duty locks on all doors for total security
- Weather cap on exhaust discharge
- Emergency Stop button relocated to canopy exterior
- Lifting and holding down points on baseframe
- Optional single roof lifting point.



Dimensions (mm)				Additional Weight (kg) *	Typical Sound Pressure Level at 75% of Prime Power		Fuel Tank Capacity (Litres)		Single Point Lift	
L	x	W	x		H	dB(A) at 1m	dB(A) at 7m	Integral		Bunded
5200	x	1740	x	2180	2400	77	67	985	895	Optional

\* Indicative weight of canopy *additional* to open set

Typical SPL is a mean level, measured in free field conditions, with no contributory background noise.

**KEY MECHANICAL OPTIONS (Open Set)**
**Engine & Cooling :**

- Electronic governor
- Oil and coolants drains extended to edge of baseframe
- Manual lub oil drain pump
- Coolant heater
- Medium duty air cleaner
- Exhaust manifold guards

**Alternator :**

- Anti-condensation heater
- Quadrature droop kit
- Alternative AVR
- Thermistor probes and controls

**Fuel System :**

- Baseframe with integral bund and drop-in fuel tank
- Fuel filter/separator
- Low fuel level switch (single point)
- Fuel level switch (four point)
- Manual fuel transfer pump
- Pumped/gravity fuel transfer system

**Exhaust System :**

- Residential silencer
- Critical silencer
- Flange/connection kit

Please refer to Broadcrown Sales Department for full details of these and other options

All designs and specifications subject to change without notice